

# Certified Welding Bureau

## Purpose

Support and promote certified welding in the mechanical contractor community. Assist members in the qualification of welding procedures and welders.

## Membership

- Open to all contractors signatory to Local 597.
- Comply with all codes and contract requirements related to welding.
- Not do anything that would tarnish the reputation of the organization involved.
- Even if you are not typically required to submit qualification records on welders it can still come in handy to have qualified welders. The national pool of welders that CWB is a part of helps to ensure that the UA affiliated contractor can supply qualified welders to any part of the country.

## Things to Remember

Contractors must comply with code requirements.

The welder is qualified and the weld is certified only when the work is being done for a contractor that complies with all code requirements.

CWB operates on behalf of a group of contractors.

A single sentence in the ASME/ANSI B31.1 Piping Code allows the CWB to operate on behalf of a group of contractors.

CWB is a separate entity.

The CWB is not a committee of MCA of Chicago but an altogether separate entity. It represents a cooperation of the National Certified Pipe Welding Bureau the UA and the MCAA.

## Commitment

- Apply for membership in both the CWB and the National Certified Pipe Welding Bureau (NCPWB) and pay related fees and dues.
- Keep paperwork up-to-date and organized on welders and procedures.
- Report monthly on active welder continuity.
- Attend the CWB Annual Meeting each spring.

## Contact

— Kay Gray  
— [kgray@mca.org](mailto:kgray@mca.org)  
— (312) 384-1220



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